

Bell
MODEL 47

**SERVICE
INSTRUCTION
INDEX**

Bell Helicopter **TEXTRON**

A Subsidiary of Textron Inc.

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47 SERVICE INSTRUCTION INDEX

INTRODUCTION

This index is divided into four sections. The intent of this arrangement is to provide user with a means of locating information rapidly and accurately under various circumstances.

Publications for kits that have been cancelled will not be listed in Section II or III.

Publications for kits listed as inactive (Section IV) generally will not be further updated, unless a serious need arises.

SECTION I

Lists active Service Instructions numerically, and gives date of issue and latest revision, subject, applicable kit number(s), and serial number effectivity.

SECTION II

Provides an alphabetical listing by subject with references to active Service Instruction number.

SECTION III

Lists active Service Instructions by general category.

SECTION IV

Lists inactive or obsolete Service Instructions.

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ACTIVE NUMERICAL INDEX

S. I. NUMBER	CHG/ REV.	DATE	SUBJECT	KIT NUMBER	HELICOPTER S/N
260	Basic D	4-21-61	Inertia Reel and Shoulder Harness	47-706-645-5	47G2, G2A, G3B, G5
		10-1-70		47-706-645-7	47G2, G2A, G3B, G5
355	Basic C	1-27-61	Cabin Heater	47-706-650-1	47G3, G3B, G3B1, G3B2, G5,
		12-30-70			
358	Basic D6	2-24-61	Float Gear	47-706-661-5	47G2A, G2A1, G3, G3B, G3B1, G3B2, G4, G4A, G5
		10-10-80			
363	Basic C	4-7-61 5-6-66	Transmission Fan Bearing Sleeve	47-620-538-7	47 - All models Equipped With 47-620-600 Transmission
375	Basic D-3	5-19-63	Engine Primer	47-706-668-1	47G3B, G3B1, G3B2, G3B2A,
		5-22-75		47-706-668-5	47G3B, G3B1, G3B2, G3B2A
397	Basic I	7-27-66 6-2-72	Cabin Heater	47-706-691-5	47G2, G2A, G2A1, G4, G4A, G5, G5A
409	Basic C	5-18-67 3-15-70	Inertia Reel Shoulder Harness and Lap Belt	47-706-692-1 47-706-692-3	47G3B1, G4A 47G3B2
419	Basic B-6	3-22-68 2-26-76	Dual Control Installation	47-706-609-31	47G2A1, G3B, G3B1, G3B2, G3B2A, G4, G4A, G5, G5A
428	Basic B-10	5-1-70 9-20-82	Modification to Improve Tail Rotor System	47-704-008-1	47G2A, G2A1, G3, G3B, G3B1, G3B2, G4, G4A, G5
				47-704-008-3	47G3, G3B, G3B1, G3B2
				47-704-008-5	47J2, J2A
430	Basic B-1	2-20-70 3-20-74	Cargo Sling	47-706-660-13	47G5 - S/N 7801 - 7976, 25001 - 25050

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ACTIVE NUMERICAL INDEX (CONT)

S. I. NUMBER	CHG/ REV.	DATE	SUBJECT	KIT NUMBER	HELICOPTER S/N
434	Basic	3-15-72	Shoulder Harness and Inertia Reel (3 man restraint) (2 man restraint) (1 man restraint)	47-706-139-1 47-706-139-3 47-706-139-5	47G3B2A, G5A
435	Basic Rev 3	10-29-76 2-22-79	Crashworthy Fuel System (Small Tanks)	47-706-140-5 47-706-140-7	47G, G2, G3 47G2A, G3, G3B
436	Basic Rev 3	9-10-76 2-22-79	Crashworthy Fuel System (Small Tanks)	47-706-141-1 47-706-141-3	47G3B1, G3B2, G3B2A, G4, G4A, G5, G5A 47G2A1, G3B1, G4
437	Basic	11-1-77	Instl. Crash- worthy Fuel Crossover Line	47-706-142-1	47J, J2, J2A
438	Basic Rev 1	8-15-80 1-9-84	Mod. to Improve Tail Rotor Controls	47-704-010-103	Part I 47G2

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ALPHABETICAL INDEX

<u>SUBJECT</u>	<u>HELICOPTER S/N</u>	<u>S. I. NUMBER</u>
Belt, Lap and Inertia Reel, Shoulder Harness	47G3B1, G4A, G3B2	409
Cargo Sling	47G5 S/N 7801 -7976, 25001 -25050 47G5A S/N 25051 - 25080	430
Control, Dual Installation	47G2A1, G3B, G3B1, G3B2, G3B2A, G4, G4A, G5, G5A	419
Crashworthy Fuel System (Small Tanks)	47G, G2, G2A, G3, G3B	435
Crashworthy Fuel System (Small Tanks)	47G3B1, G3B2, G3B2A, G4, G4A, G5, G5A	436
Crashworthy Fuel System	47J, J2, J2A	437
Dual Control Installation	47G2A1, G3B, G3B1 G3B2, G3B2A, G4, G4A, G5, G5A	419
Engine Primer	47G3B, G3B1, G3B2, G3B2A	375
Float Gear	47G2A, G2A1, G3, G3B, G3B1, G3B2, G4, G4A, G5	358
Fuel Crashworthy System	47G, G2, G2A, G3, G3B	435
Fuel, Crashworthy System (Small Tanks)	47G3B1, G3B2, G3B2A, G4, G4A, G5, G5A	436
Fuel Crashworthy System	47J, J2, J2A	437

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ALPHABETICAL INDEX (CONT)

SUBJECT	MODEL AND HELICOPTER S/N	S. I. NUMBER
Gear, Float	47G2A, G2A1, G3, G3B, G3B1, G3B2, G4, G4A, G5	358
Heater, Cabin	47G3, G3B, G3B1, G3B2, G5	355
Heater, Cabin	47G2, G2A, G2A1 G4, G4A, G5, G5A	397
Inertia Reel and Shoulder Harness	47G2, G2A, G3B, G2A1, G3B1, G3B2, G4, G4A	260
Reel, Inertia and Shoulder Harness	47G2, G2A, G3B, G2A1, G3B1, G3B2, G4, G4A	260
Rotor, Tail System Modification To Improve	47G2A, G2A1, G3, G3B, G3B1, G3B2, G4, G4A, G5, J2, J2A	428
Rotor, Tail Controls Modification To Improve	47G, G2	438
Shoulder Harness Inertia Reel and Lap Belt	47G3B1, G4A, G3B2	409
Shoulder Harness and Inertia Reel	47G3B2, G5A	434
Sling, Cargo	47G5 - S/N 7801 - 7976, 25001 - 25050 47G5A - S/N 25051 - 25080	430

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ALPHABETICAL INDEX (CONT)

<u>SUBJECT</u>	<u>MODEL AND HELICOPTER S/N</u>	<u>S. I. NUMBER</u>
Tail Rotor System, Modification To Improve	47G2A, G2A1, G3, G3B, G3B1, G3B2, G4, G4A, G5, J2, J2A	428
Transmission Fan and Bearing Sleeve	47 - All Models Equipped with 47-620-600 Transmission	363

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CATEGORY INDEX

S. I. NUMBER	SUBJECT	MODEL AND HELICOPTER S/N
<u>AIRFRAME AND LANDING GEAR</u>		
358	Float Gear	47G2A, G2A1, G3, G3B, G3B1, G3B2, G4, G4A, G5
<u>FLIGHT CONTROLS</u>		
419	Dual Control Installation	47G2A1, G3B, G3B1, G3B2, G3B2A, G4, G4A, G5, G5A
<u>FUEL SYSTEM</u>		
435	Crashworthy Fuel System (Small Tanks)	47G, G2, G2A, G3 G3B
436 G3B2A,	Crashworthy Fuel System (Small Tanks)	47G3B1, G3B2, G4, G4A, G5, G5A
437	Crashworthy Fuel Crossover Line	47J, J2, J2A
<u>HYDRAULIC SYSTEM</u>		
None Issued		
<u>MAIN ROTOR AND PYLON</u>		
363	Transmission Fan Bearing Sleeve	47 - All Models Equipped With 47-620-600 Transmission
<u>POWER PLANT SYSTEM</u>		
375	Engine Primer	47G3B, G3B1, G3B2, G3B2A

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CATEGORY INDEX (CONT)

S. I. NUMBER	SUBJECT	MODEL AND HELICOPTER S/N
<u>TAIL ROTOR SYSTEM</u>		
428	Modification to Improve Tail Rotor System	47G2A, G2A1, G3, G3B, G3B1, G3B2, G4, G4A, G5, J2, J2A
438	Modification to Improve Tail Rotor Controls	47G, G2
<u>UTILITY SYSTEM</u>		
260	Inertia Reel and Shoulder Harness	47G2, G2A, G3B, G5, G2A1, G3B1, G3B2, G4, G4A
355	Cabin Heater	47G3, G3B, G3B1, G3B2, G5
397	Cabin Heater	47G2, G2A, G2A1, G4, G4A, G5, G5A
409	Inertia Reel Shoulder Harness and Lap Belt	47G3B1, G4A, G3B2
430	Cargo Sling	47G5 - S/N 7801 - 7976 25001 - 25050 47G5A S/N 25051 - 25080
434	Shoulder Harness and Inertia Reel	47G3B2A, G5A

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INACTIVE OR OBSOLETE

S. I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
1	12-12-50	Main Rotor Grip Alignment Marks	---	B, G3, D, D1
2	4-10-47	Tail Rotor Yoke Marking	---	B
3	3-12-47	Tail Rotor Pitch Change Head	47-2331-1, -2	B
4	3-17-47	Cooling Fan Assy, Grease	---	B
5	3-17-47	Log Book Holder	47-735-002-51	B, B3
6	4-17-47	Engine Cooling Shroud	47-622-001	B
7	4-7-47	Landing Gear Rear Wheel Axle Plug	47-512-003	B
8	4-17-47	Tail Rotor Gearbox Oil Filler Hole	---	B
9	8-21-47	Quick Change Kits	47-739-026	B, B3
10	4-12-47	Position Light Spacers	47-755-017-2	B
11	12-19-47	Installation Mufflers	47-706-023	B, B3, D
12	7-1-48	Installation Carb. Air Filter	47-706-022-1	B3, D
12(Sup)	7-14-48	Mod. Carb. Air Intake Duct	---	B3, D
13	11-12-47	Wt. and Bal. Data	---	B, B3
14	10-1-47	Spray. Equip. Instl.	47-705-029-1	B3
14(Sup)	11-5-47	Alternate Spray Nozzle	---	B3

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INACTIVE OR OBSOLETE

S. I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
15	7-16-47	Replacement Clutch Shoes Assemblies	---	B, B3
16	7-10-47	Mechanical Start Control	---	B, B3
17	7-2-48	Engine Cooling Fan Replacement	47-661-012-1	B3, D
18	9-5-47	Indent Gimbal Ring Bearing Holes	---	B, B3
19	10-20-48	Generator Cool- ing Duct Modifi- cation	---	B
20	7-23-47	Tail Rotor Warnings	---	B
21	4-30-47	Cabin Upholstery	47-735-002	B
22	8-29-47	Relocation Carb, Intake Duct	---	B3
23	5-27-47	Landing Gear Shock Strut Packing	155739	B
24	2-24-48	Night Flying Equipment	47-755-022-1	B
25	9-9-48	Replacement Oil Filter Relief Spring	B15358	B, B3, D
26	8-16-49	Replacement Landing Gear Shimmy Damper Linkage	---	B, B3, D, D1
27	8-17-49	Relocation Ground Cable	---	B, B3, D

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INACTIVE OR OBSOLETE (CONT)

S.I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
28	9-9-47	Floats Instal- lation	47-350-009-19 47-350-009-31	B, B3
29	6-2-48	Modification Dust Gate and Agitator	---	B3
29 (Suppl)	5-12-48	Static Bonding Installation (Dust)	---	B3
30	6-7-47	Main Rotor Blade Tip Cover	47-110-120	B
31	3-3-50	Stabilizer Bar Mixing Lever Bearing Caps	47-140-146-1	D1, Ds
32	9-6-47	Instl. Carb. Hot Air Filter	47-615-038-1	B3
33	2-12-48	Instl. Swashplate Support Bushings	47-150-204-1	B, B3, D
34	7-9-47	Radio CA2 Kit Instl.	---	B3
35	2-12-53	Rework Swashplate Fore and Aft Pitch Arms	---	B, B3, D
36	8-2-49	Replacement Main Rotor Blade Grip Adapter Locks	47-120-154-2	B, B3, D, D1
37	8-2-49	Rework Main Rotor Grip Lubricator, Seals Lock	---	B, B3, D

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INACTIVE OR OBSOLETE (CONT)

S. I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
38	8-21-47	Install Engine/XMSN Lower Case Gasket	47-620-374-1	B, B3, C
39	8-26-49	Replace Aluminum Fan Pulleys	47-669-075-1	B, B3
40	10-6-48	Instl. of Park. Brakes	---	B, B3
41	3-12-53	Replacement Hori- zontal Stab. Braces	---	D, DS
42	3-19-48	Instl. Carb. Air Temp. Indicator	---	B, B3
43	11-3-47	Cabin Enclosure Instl.	---	B3
44	10-25-49	T/R Drive Chain Coupl. Seal & Lub.	---	B, B3, D, D1
45	8-25-49	Instl. Roller Bearing Pinion Gear	---	B, B3, D
46	10-28-47	Rework Spray Pump Impeller	---	B3
47	9-3-48	Instl. Stab. Bar Bearing Lubricator	---	B, B3, D
48	1-26-48	Instl. Carb. Air Selector Spring	47-631-050	B, B3
49	7-21-49	Cooling Fan Support Washer	---	D1
50	7-21-49	Replace. Lwr. Plan- etary Bearing Cages	47-620-517-3	B, B3, D, D1
51	7-26-48	Dust Kit Instl.	47-706-003-8	D
51A	6-17-53	Dust Kit Hopper Tank Modification	---	D
51B	4-13-48	Dust Kit Instl.	47-706-003-7	B3

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INACTIVE OR OBSOLETE (CONT)

S.I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
51C	7-22-48	Remove Magneto Cool. & Drain Prov.	---	B3, D
52	6-4-48	Instl. of Spray Equip.	47-706-004-9	B3, D
52A	6-15-48	Refinish Ext. Surface With Skylac	---	B3, D
53	7-25-50	Float Kit Instl.	---	B3, D
54	12-8-50	Night Flying Equip. Kit	47-706-007-8	D, DS
55	8-23-48	Cargo Carrier Kit Instl.	47-706-009-1 47-706-009-2	D, DS
56	2-20-50	Litter Kit Instl.	47-706-044-2 47-706-044-4	B3, D, DS
57	2-15-50	Instl. of Adjust- able Hor. Stab.	47-267-046-1	B3, B35, D, DS
58	2-16-50	Remove. of Centri- fugal Clutch Springs	47-620-061-1	B, B3, D, D1
59	4-5-49	Instl. of Lube Fittings Cyclic & Collective Disc	---	B, B3, D
60	7-1-48	Witness Marks On Coll. Disc Assy	---	B, B3, D
61	4-28-48	Replace T/R Shaft With 47-645-051-1 Shaft	---	D
62	5-26-50	200 HP Eng. Instl. Kit	47-706-061-4	D
63	9-11-50	Clutch Shoe Support Plate	---	B, B3, D, D1
64	7-11-51	Mod. Engine Cooling Fan	47-660-008-3	B, B3, D

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INACTIVE OR OBSOLETE (CONT)

S. I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
65	9-13-50	M/R Steel Yoke Instl.	47-120-177-1	B, B3, D, D1, E
66	11-13-50	Mod. XMSN Accessory Gear	---	B, B3, D, D1
67	12-26-50	Torsional Stiffen- ing Tail Rotor Blade Root End	---	B, B3, D, D1
68	2-6-51	Instl. of XMSN Dowel Retainer	47-620-621-1	B, B3, D, D1
69	2-19-53 A 6-17-53	Replacement of Ballast Support Clips	---	B, B3, D, D1
70	3-12-53	Omit Staking of Bearings in Scissor Arms	---	B, B3, D
71	2-2-51	Instl. Engine Breather Defroster	47-706-055-28	B3, D, D1
72	2-12-53	Instl. of Swash- plate and Support Pin Hole Bushings	---	B, B3, D
73	2-19-53	Rework Steel Yoke	47-120-177-1	B, B3, D, D1
74		NEVER ISSUED		
75	4-30-51	Instl. Longer Bolts and Washers In Lateral Controls	---	B, B3, D, D1
76	2-12-53	Replacement of Exhaust Shroud Clamps	---	B, B3, D, D1
77	2-12-53	Replacement of Tail- boom Extension Brace Attachment Bolt	---	B, B3, D

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INACTIVE OR OBSOLETE (CONT)

S. I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
78	2-12-53	Provide Method of Removing Position Lights	---	D
79	10-11-51	Modification Collective Pitch Sleeve for Lock Washer	47-150-137-3	B, B3, D, D1
80	11-12-51	Replacement of Universal Lube Fitting	---	B, B3, D, D1
81	2-7-52	Rework Transmis- sion Adapter Support Pad	---	All 200
82		NEVER ISSUED		
83	4-16-52	Instl. of Winter- ization Cowling	---	D1
84	5-19-52	Air Speed Calibra- tion - Static Tube Instl.	---	B3, D, D1
85	7-7-52 C 4-2-53	Swashplate and Support Rework	47-150-154-1 47-150-152-1	B, B3, D
86	7-2-52	Rework Main Rotor Blades With Fiber- glass	---	B, B3, D, D1
87	8-14-52 A 6-24-53	Instl. Shielded Ignition Harness (Air Cooled)	19403	B, B3, D, D1
88	10-7-52	Instl. Jetti- sonable Doors	---	D1
89	9-1-52	Improved Type Fuel Dipstick	47-686-026-1	D1

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INACTIVE OR OBSOLETE (CONT)

S.I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
90	5-1-55	Instl. Jetti- sonable Door Hinge Pin	47-385-1443	D1, G
91	6-10-53	Improved Engine Cooling Fan Shaft	47-669-117-3	D1
92	7-15-55 9-18-64	Instl. Rotor Brake Kit and Rotor Brake Conversion Kit	47-706-506-33 47-706-506-35 47-1551-1	G2
93	12-18-52 9-29-53	Improved Type Sprag Mount	---	B, B3, D, D1
94	2-12-52	High Frequency Vibration Iso- lator Instl.	47-706-398-9	D1, g
95	1-7-54 5-13-54	Straightening Bent Cross Tubes	47-350-009-7	All
96	4-22-53 10-10-58	Instl. of Cargo Carriers	47-706-009-29	D1, G, G2
97	8-16-54	Replacement of 200 Series With 600 Series Trans- mission	---	B, B3, D, D1
98	1-29-53	Instl. of Carb. Hot Air Filter	47-615-038-1	B3, D, D1
99	2-19-53 12-17-54	Additional Abra- sive Beads and Supplement Shoes	---	All
100	12-28-49 5-27-53	25 Amp Generator and Voltage Reg- ulator Kit	47-706-034-1	B3, D, D1

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INACTIVE OR OBSOLETE (CONT)

S.I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
101	6-3-55	Modification Fore and Aft Bungee Spring and Replace Elbows on Boost	---	G, G2
102	6-7-48	Fuel Drain Cocks, Removal of	AN771-1	B, B3, D
103	7-1-48	Oil System Check Valve, Instl. of	---	B3, D
104	10-13-48	Instl. Lab Fittings Tail Rotor Blade Yokes	---	B, B3, D
105	5-11-48	Conversion from 12 to 24 Volt Elec- trical	47-752-073	B3
106	4-14-48	Engine Cooling Fan Modification	---	B, B3, D
107	1-24-50	Replacement Engine Fan Shaft Washer	47-669-113-1	B, B3, D, D1
108	4-9-48	Adjusting Stabili- zer Bar Dampers	---	B3, D
109	10-7-48	Replacement of Stabilizer Bar Damper Lever and Link	47-140-158-1	B, B3, D
110	7-15-48	Fire Extinguisher Kit	47-706-011-1	B, B3, D
111	6-11-48	Modification Tail Rotor Drive Chain Coupling	---	B, B3, D
112	2-9-50	Engine Adapter Plate Hangers	47-612-054-1	B, B3, D

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INACTIVE OR OBSOLETE (CONT)

S. I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
113	2-9-50	Engine Adapter Plate Hangers	47-612-057-1	B, B3, D
114	6-11-48	Instl. Engine Mount Guard	47-612-123-1	B, B3, D
115	7-1-48	Instl. Lube Fit- ting Collective Control Yoke	---	B, B3, D
116	3-25-49	Instl. Lube Fit- ting in Swashplate Carrier Bearing	---	B, B3, D
117 E	10-22-48 6-29-60	Instl. Main Rotor Counterweights	---	B, B3, D
118 B	7-15-48 8-24-53	Modification Trans- mission Freewheeling Assembly Adding Spacer	---	B, B3, D
119	1-12-49	Chamfering Crank- shaft Spline Drive Rings Dowel Pins	---	B, B3, D
120	6-23-48	Additional Oil Drain Hole in Upper Trans- mission Case	---	B, B3, D
121	7-15-48	Tail Rotor Gearbox Oil Lever Plug and Relocation	---	B, B3, D
122	1-24-50	Replacement of Firewall Seals	---	B, B3, D
123	9-14-49	Modification Engine Fan Drive Pully Adapter	---	B, B3, D
124	9-3-48	Engine Gage Unit Range Marking	---	B, B3, D

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INACTIVE OR OBSOLETE (CONT)

S.I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
125	4-8-49	Add Spacer to Lateral Sprag Mount NAS43-8-36	---	B, B3, D
126	9-9-48	Replacement Dyna- mic Stop Cables	47-120-164-7	B, B3, D
127 C	6-6-50 8-12-53	Full Complement Gimbal Bearing (MS305)	---	B, B3, D, D1
128	3-3-50	Replacement Main Rotor Grip Ball Bearings With Roller Bearings	---	B, B3, D, D1
129	7-25-50	Tail Rotor Drive- shaft Bearing Lube Fittings	---	B, B3, D, D1
130	4-4-49	Tail Rotor Pitch Change Sleeve Bear- ing Lube Fittings	---	B, B3, D
131	5-24-51	Modification of Fan Drive Pulley (Spline Type)	---	B, B3, D
132	10-13-48	Replacement Tail Rotor Grip Retain- ing Screw	47-641-026-1	B, B3, D
133 B	10-10-50 1-9-53	Modification Engine Cooling Fan Drive	47-620-539-3	B, B3, D, D1
134	10-24-49	Instl. Engine Starter Arm Spring	47-650-030-2	B, B3, D, D1
135 A	10-19-49 8-3-51	Modification Spray System (Longitudi- nal and Lateral)	---	B, B3, D, D1

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INACTIVE OR OBSOLETE (CONT)

S. I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
136	1-12-49	Instl. Fuel Pres- sure Relief Valve Parker 621-1-1/4	---	B, B3
137	3-17-50	Replacement of Engine Cooling Fan	47-64-029-1	D, D1
138	8-26-49	Modification Engine Cooling Fan	47-64-029-1	D, D1
139	2-24-50	Instl. Engine Fan Drive Pulley Cones	47-620-570-1	D1
140 C	5-20-49 7-15-55	Instl. Dust Kit	47-706-003-11	D1
141 E	5-20-49 8-3-56	Instl. of Spray Kit	47-706-070-1	D1
142 B	3-28-49 5-24-51	Instl. of Fogging Kit	47-706-066-1	D1
143		NEVER ISSUED		
144 A	1-17-51 4-21-69	Instl. of Litter Kit	47-706-044-6 47-706-663-3	D1, G, G2
145 A	6-1-49 6-10-53	Instl. Carb. Cold/ Hot Air Filter	47-706-067-1	D1
146 B	12-6-50 7-1-53	Instl. of Night Flying Kit	47-706-075-1 47-706-075-2	D1
147 A	10-30-52 5-13-53	Instl. of 50 Amp Generator	47-706-242-1	D1
148 D	12-19-50 12-4-59	Instl. of Float Kit	47-350-009-13	D1
149 G	10-28-49 8-1-58	Instl. of Dual Controls Kit	47-706-069-1 47-706-069-13	D1, G, G2

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INACTIVE OR OBSOLETE (CONT)

S. I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
150 G	5-26-50 4-11-58	200 HP Engine Instl. Kit	47-706-061-2	D1
151 D	3-10-50 4-1-53	Instl. Skid Type Landing Gear	47-500-003-1	B, B3, D, D1
152	7-5-50	Instl. Tailboom Spoiler	47-706-211-1 47-706-211-2	B3
153	11-7-50	Modification Spray Cable Link Assy.	47-612-044-17	D, D1
154	2-19-51	Modification Engine Cooling Fan	47-661-636-7	D1
155 A	5-23-51 6-20-51	Instl. Carb. Throttle Rod Bell- cranks Roll Pins	47-631-144-2	D1
156	2-12-52	Relocation of Volt- age and Generator Relays E2411R	47-759-036	D1
157	1-7-52	Instl. Tail Rotor Grip Horn Bushings 85B-11-27-14	---	B, B3, D, D1
158	1-7-52	Instl. Collective Pitch Friction Adjustment Rod Nut	47-631-149-1	D1
159	4-23-52	Instl. Throttle Control Lever, Nut, Spacer	---	D1
160	11-1-52	Replace Equalizer, Pitch Horn Bolts	---	B, B3, D, D1
161	9-5-58	Tail Rotor Metal Blade Abrasion, Prevention of	47-642-102-5	All

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INACTIVE OR OBSOLETE (CONT)

S.I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
162 A	2-19-53 4-1-53	Instl. of Snow Shoes	47-706-373-1	D1
163	4-2-53	Replace Split Gimbal Ring and Swashplate Support Bushings	47-150-175	D, D1
164 B	8-24-53 12-4-59	Instl. Heavy Duty Crosstubes	47-500-011-1	D, D1, G, G2
165	2-12-53	Replacement of Centrifugal Clutch Shoe Pivot Pins	---	B, B3, D, D1
166 B	2-12-53 12-27-57	Rework Tail Rotor Gearbox Shaft and Hub Boss	47-1554-1 47-1554-2	B, B3, D, D1, G
167	5-27-53	Repair Tail Rotor Driveshaft Pin Holes	15P11-1-8-29	All
168	2-12-53	Instl. 47-645-040-1 Washer on Tail Rotor Gearbox	---	B, B3, D, D1
169	2-12-53	Matching Tail Rotor Blades	---	B, B3, D, D1
170	2-12-53	Additional Locking of Clutch Drum Nut	---	B, B3, D, D1
171	2-12-53	Relocation of Ver- tical Bolt in Tail Rotor Guard	---	D1
172	3-12-53	Relocation Tail Rotor Gearbox Filter Plug	---	B, B3, D, D1
173	2-12-53	Matching of Odd Main Rotor Blades	---	B, B3, D, D1

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INACTIVE OR OBSOLETE (CONT)

S. I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
174	2-12-53	Rework Lower Sungear	47-620-206 or 522	B, B3, D, D1
175 A	2-12-53 4-8-53	Compass Vibration	47-706-119-5	D1
176	2-12-53	Repair Flotation Kit	47-350-009-10	All
177	2-12-53	Improved Non-Skid Step	---	All
178 B	4-22-53 4-15-56	Instl. Oil Jet in Crankshaft	47-620-630-1	G
179 D	4-22-53 5-6-54	Quick Change Kit	47-706-348-9 47-706-348-11	D1
180	9-16-55	Rework Tail Rotor Control Drum	47-640-053-1	G, G2, H1
181 A	3-5-53 12-10-54	Rework Damper Timing Tool	T100226	All
182	4-22-53	Repair Tail Rotor Hub Spindle With Steel Bushing	47-641-043-1	All
183	3-5-53	Modification Fuel Tank Dip Stick	47-686-025	D1
184 C	4-1-53 1-3-57	Instl. of Cargo Boxes	47-708-012-1	D1, G2
185 D	11-27-53 5-29-64	Instl. of Tail Rotor Metal Blades	47-706-476-1	B, B3, D, D1, G
186 A	9-9-55 4-13-56	Addition Spacers and Shims Between Engine Adapter	47-2164-1	D1, G, H1

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INACTIVE OR OBSOLETE (CONT)

S.I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
187 A	7-8-53 11-5-53	Instl. Dowel Pins in Engine Spray Adapter	47-612-640-2	All
188 D	9-23-53 5-25-56	Replace 47-620-284 Tail Rotor Drive Assembly With 47-620-541		B, B3, D, D1
189 A	11-5-53 2-15-54	Instl. of Winter- ized Cowling	47-340-175	G
189 (Suppl)	2-15-54	Cabin Fairing Rework for Winter- ized Cowling	---	G
190 A	9-1-53 5-27-55	Repair Collective and Cyclic Control Disc Assemblies	---	All
191	9-4-53	Improved Locking for Horizontal Stabilizer	---	All
192	9-23-53	Provide Grease Fitting Coupling	47-620-569-5	All
193 D	10-30-53 2-28-58	Instl. of Cover Litter Carriers	47-706-334-3	G, G2
194 A	10-30-53 11-21-58	Instl. Cabin Heater and Defroster	47-706-428-15	G
195 B	5-6-54 3-1-57	Quick Change Kit	47-706-348-13	G
196 B	9-15-53 2-15-54	Rework Tail Rotor Blade Rigging Jig	T100373-7	All

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INACTIVE OR OBSOLETE (CONT)

S. I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
197	5-13-43	Replace Fore and Aft Cyclic Control Spring	47-706-493-1	G
198 A	10-30-53 7-14-54	Instl. Cabin Heater and Defroster	47-706-116-1	D1
199 C	2-24-54 6-20-58	Instl. Dust Kit	47-706-461-1	G
200 B	2-15-54 12-23-66	Instl. Float Kit	47-350-009-19	G, G2
201 C	10-7-54 2-4-59	Instl. Night Flying Kit	47-706-335-3	G, G2
202 E	5-20-54 3-4-60	Instl. Spray Kit	47-706-070-15	G
203 A	6-17-54 12-3-56	Instl. Cyclic Control Hydraulic Kit	47-706-479-7	G
204 E	2-15-55 12-30-60	Instl. Needle Bearing Swashplate and Support	47-706-488-3 47-706-488-5	B, B3, D, D1, G
205	4-23-54	Instl. Improved Engine Mount	47-612-135-1	All
205 (Suppl)	7-15-54	Limited Use of Engine Mount	47-612-135-1	G
206 C	10-7-54 12-4-59	Instl. of Flota- tion Gear	47-350-011	G
207	10-14-54	NEVER ISSUED	47-706-800-1	G

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INACTIVE OR OBSOLETE (CONT)

S.I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
208	2-4-55	Instl. Engine Tachometer Gene- rator Kits	47-706-504-1 47-706-504-3	G
209	5-1-55	Instl. Swashplate Fore and Aft Clevis Guard	47-150-215-1	G
210	6-30-55	Instl. Night Flying Kit	47-706-498-1	H1
211	12-16-55	Instl. Battery Relay Cover	47-752-108-1	G, G2
212	7-15-55	Instl. Flotation Kit	47-350-012-1	H1
213	6-10-55	Instl. Lear LR-6AN Receiver RT-10EP Transmitter	47-706-499-1	H1
214	4-29-55 B 12-14-56	Instl. Dual Con- trol Kit	47-706-487-1 47-706-487-5	H1
215	7-25-58	Instl. Altitude Compensating Carb.	47-706-544-1 47-706-544-3	D, D1, G
216	1-25-57	Replace Lateral Cyclic Cylinder Hose Assembly	47-2909-1	G2
217	3-2-56	Instl. Heater and Defroster Kit	47-706-804-9	H1
218	12-7-55	Instl. Synchronized Control Cable Fair- leads	47-267-446-3	G
219	8-17-56	Replace Tail Boom Casting	47-266-041-1	H1

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INACTIVE OR OBSOLETE (CONT)

S. I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
220	6-31-56	Replace Anti-Torque Control Coupling Tube	47-722-199-1	H1
221 B	2-22-57 1-22-60	Rework B.F. Good- rich Rotor Brake	G-500-2	All
222 A	7-13-56 1-30-59	Instl. Tail Rotor Pulley Bracket Kit	47-2237-1B 47-3219-1	D1
223	6-22-56	Relocate Hydraulic Tubes on Cyclic Boot	47-2295-1	G
224 C	7-20-56 1-22-60	Instl. Hydraulic Rotor Brake Kit	47-706-542-13	H1
225	4-20-56	Instl. Carb. Air Induction Kit	47-2192-1	G2
226	12-7-56	Instl. Fuel Tank Service Step Kit	47-706-555-1	H1
227	3-30-56	Instl. 4-Way Under- slung Spray System	47-2399-1	G2
228 A	9-21-56 7-19-57	Instl. of Stif- feners to Hydraulic Boot	---	G
229 A	8-3-56 9-13-56	Modification to Lower Firewall Assy Kit	47-2224-1	H1
230	4-15-56	Modification to Synchronized Elev- ator Brace Kits	47-2247-1	G, G2
231	8-3-56	Instl. Fan Seal Baffle	47-2380-1	H1

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INACTIVE OR OBSOLETE (CONT)

S.I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
232 C	8-25-66 6-16-70	Instl. Breather Heater Kit	47-706-571-5 47-706-571-25	G1, G4, G4A
233 B	5-10-66 10-12-56	Relocation Carb. Air Induction Sys.	47-2608-1	H1
234 A	8-17-56 10-4-56	Instl. Flight Control Hydraulic Boost Flow Re- strictor	47-2483-1	G, G2
235	12-27-57	Instl. Carb. Hot/Cold Induc- tion System	47-2883-1	B3, D, D1, G
236 A	7-1-56 8-18-56	Instl. of Metal Door Kit	47-2144-1	H1
237	6-8-56	Reduction of Oil Line Vibration and Chatter	---	G
238 A	7-26-57 9-20-57	Instl. Self-Align- ing Fore/Aft Bellcrank	47-2569-1	H1
239	12-7-56	Instl. Ventral Fin	47-706-808-1	H1
240 A	8-17-56 6-9-65	Instal. Synchron- ized Elevator Doubler	47-1540-1	G, G2
241 B	8-2-57 11-13-59	Modification of Float Kit	47-706-533-1	J
242 C	5-1-57 4-29-60	Instl. Electrical Fuel Primer System	47-2662-1 47-706-649-1	G2
243	8-10-56	Inspection Rein- forcement of Instru- ment Panel	---	H1

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INACTIVE OR OBSOLETE (CONT)

S. I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
244 A	9-21-56 10-16-59	Replacement of Hydraulic Boost Pump	47-2658-1	All
245 A	6-1-57 2-14-58	Spares Replacement Kit for Hydraulic Boost Cylinders	47-2713-1	H1
246 C	4-8-58 3-16-62	Instl. Battery Support Assy Kit	47-2941-1 47-2941-2 47-2941-3 47-3809-1 47-3809-2 47-3809-3	J
247	10-19-56	Instl. Carburetor Drain Kit	47-2744-1	G2
248	12-1-56	Float Gear Kit (Supersedes 47-706-533-9)	47-706-533-11	J, J2, J2A
249 B	7-26-57 11-6-58	Instl. Spacers, Springs on Hyd- raulic Cylinders	47-2832-1	H1
250	3-15-57	Instl. Hydraulic Irreversible Valve Kit	47-2825-1	G
251 E	5-24-57 3-10-60	Instl. Swashplate Bearing Lubrication Kit	47-2848-1 47-2848-2	All
252	11-23-56	Replacement of Ig- nition Switch 47-711-018-4 With AN3212-1		B, B3, D, D1
253 B	5-31-57 10-30-59	Instl. Hydraulic Irreversible Valve Kit	47-2839-1	H1

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INACTIVE OR OBSOLETE (CONT)

S.I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
254	No Date	Replacement of Fuel Tank Doublers Kit	47-706-587-5	J
255 A	9-19-58 1-22-60	Instl. Power Oper- ated Rotor Brake Kit	47-706-587-5	J
256	7-1-57	Instl. Redesign Pitot Tube Kit	47-2754-1	J
257 D	6-28-57 9-5-58	Instl. Altitude Compensating Carburetor	47-2453-1	G2, J
258	3-15-57	Instl. Reinforced Brace for Air Filter	47-2925-1	H1
259	5-31-57	Instl. Air Induc- tion Filter Housing Drain Tube	47-2752-1	G2, J
260 D	4-21-61 10-1-70	Inertia Reel and Shoulder Harness Kit	47-706-645-1 47-739-679-3 47-739-679-5 47-739-679-7	G2, G2A, G3B G3B1, G2, G4, G5, G2A1, G3B1, G3B2, G4, G4A
261 D	7-1-57 10-23-59	Modification to Dynamic Flap Restraint Bumper Assembly	47-2881-1	J
262 E	6-2-58 8-4-61	Instl. Power Oper- ated Rotor Brake Kit	47-706-589-9	G
263 B	3-15-57 9-4-59	Instl. Hydraulic Irreversible Valve Kit	47-2829-1 47-3267-1	G2

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INACTIVE OR OBSOLETE (CONT)

S.I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
264	4-24-57	Instl. Manifold Pressure Pick Up	47-2926-1	G2
265	4-15-57	Instl. Service Step Kit and Modifica- tion	47-2708-1	J
266	5-31-57	Instl. Rudder Pedal Covers	47-2992-1	J
267 C	12-4-57 1-29-60	Instl. Stabilizer Bar Frame and Bear- ing Assembly	47-2931-3	D1, H1, G, G2, J, J2, J2A
268	5-3-57	Modification Tail Rotor Hanger Assy	47-644-218-1	G2
269 A	10-17-58 2-11-59	Instl. Hoist Kit	47-3100-1	J
270	8-1-57	Instl. Fuel Tank Support Tube Assy	47-682-108-121	J
271 B	5-3-57 10-16-59	Modification Cyclic Control Stick	47-3032-1 47-3032-2	J
272	10-4-57	Modification 90° Gearbox Breather	47-3066-1	J
273	11-7-58	Modification Anti- Torque and Syn- chronized Elevator	47-3219-1	G, G2
274	6-15-57	Spares Lower Mast Bearing Alignment Kit	47-3061-1	G, G2, H1, J
275	9-26-58	Instl. Main Rotor Blade Balance Weights, Tip Covers	47-3067-1	J
276	10-3-58	Relocate Fan Assy to Left Side of Cabin	47-3175-1	J

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INACTIVE OR OBSOLETE (CONT)

S. I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
277 Reissue	6-13-58 2-25-66	Instl. Dynamic Stop Restraint Kit	47-3664-2	G3, G2A, J2
278 G	7-12-57 3-11-60	Increase Gross Weight 2800 Lbs. 24 HP Kit	47-706-605-1 47-706-605-7	J
279	8-1-57	Modification to Litter Door Latch	47-3081-1	J
280	5-17-57	Instl. Engine Oil Breather Line Kit	47-2499-1	G2
281	6-21-57	Instl. Main Rotor Grip Bushings For Drag Braces	47-2860-2	J
282 A	11-15-57 10-3-58	Modification and Instl. Battery Rack and Relay (MS24183-1)	47-3012-1	J
283	5-2-58	Replacement of Throttle Control Lever	47-3117-1	J
284 C	10-30-59 8-30-61	Instl. of Dare VHF-R-5A Receiver and VHF-T-5-47J Transmitter	47-706-599-1 47-706-599-3 47-706-599-5	J
285 B	12-2-57 4-8-60	Replace Engine VO435A1B With VO435A1D and Sprag Spindle Adapter	47-3084-3 47-3084-1	G2
286	9-20-57	Inspection and Modification Main Rotor Blade Lead- ing Edge	47-3128-1	J

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INACTIVE OR OBSOLETE (CONT)

S.I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
287 B	2-20-58 4-8-60	Replace Engine V0345A1B With V0345A1D and Sprag Spindle Adapter	47-3084-4 47-3084-2	J
288 A	3-10-61 9-29-61	Replace Tail Rotor Pitch Control Assy, Cables, Ele- vators, Etc.	47-3003-2 47-3003-3	J
289 G	1-3-58 10-30-64	Instal. of Rotor Brake Kit	47-706-538-9 47-706-538-11	J, J2
290	8-15-58	Instl. Lear Radio	47-706-563-1	J
291	11-19-65	Instl. 8 Day Clock	47-706-620-5	All
292 A	5-2-58 2-17-61	Instl. Hoist Kit	47-706-513-17	J, J2
293 E	6-20-68 2-15-64	Instl. Litter Kit	47-706-517-89 47-706-517-93 47-706-517-95	J J J
294	1-24-58	Instl. Fire Ex- tinguisher	47-706-549-1	J
295 B	2-13-59 3-31-61	Instl. Full Length Skid Shoes	47-2565-1 47-2565-2	J, J2
296	2-14-58	Instl. Cargo Deck	47-706-554-1	J
297 E	6-2-58 12-30-60	Instl. Night Flying Kit	47-706-515-3 47-706-515-7 47-706-515-9 47-706-515-11	J J
298 D	8-1-58 4-11-69	Instl. Muff Type Heater Kit	47-706-556-13 47-706-556-15	J, J2, J2A

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INACTIVE OR OBSOLETE (CONT)

S.I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
299 C	9-12-58 12-5-58	Instl. Fuel Tank Support Rein- forcement	47-3292-1	J
300 D	2-4-58 9-11-64	Modify Tail Rotor Brake Drum	47-3207-1	All
301	1-3-58	Rework Fore and Aft Cyclic Bellcrank Assembly	47-724-095-1	H1
302 C	9-1-58 10-16-59	Instl. Teflon Fair Leads Elevator Tail Rotor Controls	47-3206-1	J
303 A	4-1-60 12-17-65	Tail Boom Repair Section	47-1557-1	J, J2, J2A
304 D	6-13-58 5-6-60	Rework Engine Transmission Adapter	47-3177-1 47-3177-2 47-3177-3	G2, J
305 B	6-20-58 9-2-60	Instl. Passenger Seat Belts	47-706-604-1	J
306	4-11-58	Modification Main Rotor Pillow Blocks	47-120-163-1	B, B3, D, D1, G, G2, H
307	4-4-58	Rework Dynamic Stop Restraints	47-3086-1	B, B3, D, D1, G, G2, H
308	6-30-61	Cargo Sling Kit	47-706-660-5 47-706-660-9	G2, G2A, G3, G3B, G3B1, G3B2, G4, G4A, G5
309	2-11-59	Instl. Exhaust Shroud Assembly	47-3220-1	J
310		NEVER RELEASED		

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INACTIVE OR OBSOLETE (CONT)

S. I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
311 B	5-2-58 2-10-59	Fire Extinguisher Kit	47-706-400-1	G, G2
312	8-14-59	Lear VHF/LF Combi- nation Radio Kit	47-706-540-1 47-706-540-7	G, G2
313 A	2-5-60 8-30-61	Dare UHFR-5A Re- ceiver, VHF-T5 Transmitter	47-706-623-3	G2
314 B	6-25-59 11-25-63	Modification - Tail Rotor Drive Assembly	47-3328-1 47-3328-2 47-3328-3	D1, G, G2, H1
315	6-13-58	Instl. Engine Primer, Oil Dil- ution Kit	47-706-247-1	D, D1, G
316 J	9-12-58 3-12-65	Instl. Metal Main Rotor Blades	47-706-618-1 47-706-618-3 47-706-618-5 47-706-618-7	J
317 E	11-21-58 2-15-64	Instl. Jetti- sonable Cabin Doors	47-2626-1 47-2626-2	J
318	6-1-58	Rework Mast Bear- ing Retainer Nut	47-130-116-1	All
319	11-14-58	Modification Sprag Safety Cable	47-3191-1 47-3191-2	G2
320 F	3-25-60 9-4-70	Instl. Main Rotor Metal Blades 47-110-250-13	47-706-590-5 47-706-590-7	G2
321	2-13-59	Instl. Exhaust Shroud Kit	47-3348-1	G2
322	9-12-58	Instl. Dust Kit	47-706-612-1 47-706-612-3	G2

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S. I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
323	7-4-58	Modify Dynamic Flap Restraint Stop	47-3308-1	All
324	5-22-59	Instl. Large 47	47-706-613-1	J
C	9-13-63	Gallon Fuel Tanks	47-706-613-3	J
325	9-27-58	Instl. Exhaust	47-3363-1	J
A	3-4-60	Stack Brace		
326	1-9-59	Instl. Heavier Elevator Support Bracket	47-3238-1	J
327	10-3-58	Instl. Passenger	47-369-029-1	J, J2
A	12-30-60	Step		
328	10-2-59	NARCO-MARK V UHF	47-706-621-7	G2, G3
B	8-30-61	Radio		
329	7-31-64	Instl. NARCO-MARK	47-706-622-9	J, J2
A	2-26-65	V VHF Radio, NARCO- MARK-XII-VHF Radio, OMNI, and Speaker and Hand Mike	47-706-622-11 47-706-622-15 47-706-622-17 47-706-622-19 47-706-622-21 47-706-622-23 47-706-670-3	
330	3-13-59	Modification Tail Rotor Hub Bearing Sleeve	47-3217-1	J
331	7-17-59	Instl. Light Bracket	47-3391-1	J
332	2-5-60	Modification of Fore and Aft Cyclic Control System	47-3410-1	H1
333	1-29-60	Improved Mast	47-3411-1	G, G2, J
A	12-2-60	Control Kit		

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INACTIVE OR OBSOLETE (CONT)

S. I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
334 A	8-21-59 10-30-59	Modification Floor Cover Assembly	47-3401-1	J
335 A	3-19-59 5-20-59	Instl. Main Rotor Counterweight Bracket	47-3409-1	J
336 A	5-29-59 2-10-61	Instl. Cabin Door Seals Kit	47-2933-1 47-2933-3	J J
337 A	10-28-60 12-9-60	Instl. Fuel Pump and Starter Cir- cuit Bracket	47-3725-1	G3
338 D	5-1-59 1-11-63	Instl. Engine Mount 47-612- 171-101	47-3216-1 47-3229-1	J J
339 A	3-4-60 5-8-64	Instl. Clutch (Wet Type 47-620-669-3)	47-3378-1	G2, J
340 A	8-14-59 10-15-65	Instl. High Skid Gear 47-500-035-21	47-706-628-1	J
341	3-25-60	Modification 4 Point Sprag Assy	47-3529-1	G2
342 B	1-5-62 2-15-64	Instl. Hand Crank Kit	47-706-662-1	G2A, G2A1, G4
343 B	1-25-63 9-14-65	Instl. Breather Heater Kit	47-706-658-1	J2, J2A
344	8-5-60 8-13-68	Instl. Dual Con- trol Kit	47-706-609-11 47-706-609-23	G2, G2A, C G2A1, G3, G3B, G3B1, G4, G4A, G5
345 A	9-23-60 9-29-61	Instl. Fabroid Bearing Pitch Change Link Assy	47-140-252-1	D, D1, G, G2, H1J

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INACTIVE OR OBSOLETE (CONT)

S.I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
346 E	6-30-61 2-27-70	100 Amp Gene- rator Kit	47-706-637-1	G2, G2A, G2A1, G3, G3B1, G3B2, G4, G4A
347	4-15-60	Instl. Rotating Beacon Kit	47-706-633-1 47-706-633-3	G2, G2A, G2A1
348 E	3-24-61 3-17-67	Instl. Muff Type Cabin Heater	47-706-636-1 47-706-636-3	G2 G2A, G2A1
349		NEVER RELEASED		
350		NEVER RELEASED		
351 B	3-18-60 6-1-68	Instl. Anti-Col- lision Rotary Beacon Kit	47-706-624-1 47-706-624-21	J, J2
352		NEVER RELEASED		
353	9-1-61	Instl. Exhaust Stack Clamps	47-3904-1	G3B
354 A	2-16-62 2-23-62	Modification to Hydraulic System (Thermo Pres)	47-3910-1	G3B
356 A	2-24-61 6-16-61	Instl. Irrever- sible Valve Filter Fitting	47-3796-1	G2, G2A, G3 J2
357	12-18-59	Instl. Tail Rotor Pitch Change Drum Control Screw and Nut	47-3345-1	J
359		NEVER RELEASED		
360 F	7-24-61 8-7-64	Instl. Night Flying Kit	47-706-653-1 47-706-653-3 47-706-653-9	G2, G2A, G3, G3B, G3B1, G4

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INACTIVE OR OBSOLETE (CONT)

S.I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
361 B	3-31-61 9-14-62	Instl. Synchron- ized Elevator Kit	47-3746-1	J
362 D	3-10-61 9-1-70	Instl. Rotor Brake Kit	47-706-654-5	G2, G2A1, G3, G3B1, G3B2, G4A, G5
364 D	2-24-61 4-15-66	Instl. Fire Ex- tinguisher Kit	47-3686-1	All
365 A	6-17-60 8-19-60	Instl. Retard Breaker Magneto and Induction Coil	LYC SL123	G2, J
366	8-26-60	Instl. Free- wheeling Cushions	47-620-674-1	All 600 Series Trans.
367 C	11-1-63 10-18-68	Modification Col- lective Pitch With Hydraulic Boost	47-1651-1	G2A1, G3B1
368	3-3-61	Instl. Lock for Coupling Tail Rotor Drive Quill	47-620-631	All 600 Series
369 A	4-19-63 5-24-63	Modification Main Rotor Blade 47-110-250-23 to -21	47-1649-1	G3B1
370	2-23-62	Instl. Asbestos Insulation for Ignition Harness	47-3916-1	G3B
371	8-5-60	Instl. Engine Oil Breather Line Lagging	47-3727-1	G3

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INACTIVE OR OBSOLETE (CONT)

S.I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
372 D	12-31-65 4-29-66	Instl. Collective Control Boost and Tip Weighted Blades	47-1651-2	J2
373 E	3-22-65 9-16-66	Instl. Heavy Duty Clutch 47-620-690-1	47-1680-1	G2, G2A, G3B, G3B1, G4, J, J2, J2A
374 A	9-16-60 10-28-60	Modification Throttle Control Cambox to Waste Gate	47-3791-1	G3
375 D	5-19-63 5-22-75	Engine Primer	47-706-669-1 47-706-669-3 47-706-669-9 47-706-669-11	47G2A, G2A1 J2, J2A G4, G4A, G5
376	4-2-64	Instl. King (KY95) Radio, King (KY-95H) and Speaker and Hand Held Mike	47-706-671-1 47-706-670-1 47-706-670-3	G3B1, G4, J2A
377	5-24-63	Instl. NARCO Mark V, UHF Radio	47-706-659-3 47-706-659-5	G2A, G3, G3B
378	10-28-60	Replace Bearing 47-641-157-1	47-641-143-1	G3
379	12-2-60	Instl. Sliding Window in Door	47-3715-1	G, G2
380	2-17-61	Instl. Center Frame Shield From Exhaust	47-3794	J2
381	6-9-61	Modification Fire Shield With Rein- forced Panels	47-3470-1 47-3470-2	J2
382 A	4-28-61 11-3-61	Instl. Exhaust Heat Shield to Center Frame	47-3734-1	G3

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INACTIVE OR OBSOLETE (CONT)

S.I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
383 A	9-8-61 7-7-67	Instl. Cooling Oil Jet for Fan Drive Gear	47-3710-1	All 600 Series
384A	1-18-63	Modification 47G2 Incorporating GW2850 and 240HP	---	G2
385		NEVER RELEASED		
386 A	4-7-61 2-14-64	Modification 1960 J2 to 260 HP With V0540-B1B3	47-1603-1	J2
387	6-30-61	Modification Throttle Control With V0540-B1B3	47-1603-1	G2, G2A, G3, J2
388	6-1-62	Modification Oil System to Increase Flow to Turbo	47-3920-1	G3
389 B	1-11-63 10-1-69	Instl. Oxygen System Kit	47-706-667-3	G3, G3B, G3B1, G2
390	3-26-63	Replace Aft Section Tail Boom	47-1563-1	G, G2, G2A, G2A1, G3, G3B, G3B1
391 A	9-1-64 4-25-67	NARCO Radio - RCVR X XMTER, VOR-4 OMNI	47-706-672-3 47-706-672-5	G3B1, G4, G4A
392 A	6-30-64 5-14-65	Instl. of Hour Meter Kit	47-706-673-1	G3B, G3B1, G4, J2, J2A
393	5-29-64	Instl. Compass C2300DL4	47-710-068-21	J, J2
394		NEVER RELEASED		

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INACTIVE OR OBSOLETE (CONT)

S.I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
395 A	10-21-61 6-30-67	Modification Carb. Heater Flapper Valve	47-1699-1 47-1699-3	G2, G2A, G2A1, G3B, G3B1, J, J2, J2A
396 C	6-10-66 6-1-73	Instl. Agriculture Spray Kit	47-706-686-7	G3B1, G3B2, G4, G4A
398 B	11-15-66 6-16-70	Instl. King KY-95 VHF Radio	47-706-810-1	G5
399 C	2-15-68 2-16-70	Instl. NARCO Mark 12B (12V) VHF Radio	47-706-812-1	G5
400 B	3-25-66 1-22-68	Instl. Sliding Window Cabin Door	47-706-682-1	G5
401 B	3-25-66 10-12-70	Instl. Increased Capacity Fuel Tank To Left Side	47-706-685-1	G5
402 A	4-6-66 4-29-69	Instl. Night Flying Kit	47-706-689-3	G5
403 C	3-25-66 8-15-70	Instl. Synchron- ized Elevator Kit	47-267-485-9	G5
404	3-9-66	Instl. Handling Wheel Kit	47-500-005-17	G5
405	12-23-66	Relocation of Hydraulic Relief Valve	47-1710-1	G3B1
406 B	11-15-66 2-28-69	Instl. ARC 524A VHF Radio	47-706-811-1 47-706-811-3	G3B2, G4A, G5, G5A
407 B	5-6-66 12-9-66	Instl. Fuel Tank Supports	47-1715-1 47-1715-2	G3B1, G4A, G5
408 C	6-10-66 3-5-70	Engine Instruments and Vent Lines Piping	47-706-686-9	G3B1, G3B2

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INACTIVE OR OBSOLETE (CONT)

S. I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
410	6-14-68	Instl. Hour Meter Kit	47-706-693-1	G5
411	6-16-67	Instl. Lightweight Turbo Supercharger	47-1739-1	G3B, G3B1
412 B	2-23-68 3-27-75	Instl. Hour Meter Kit	47-706-134-1	G3B2, G4
413	4-23-68	Instl. 8 Day Clock	47-706-135-1	G3B2, G4A
414 A	12-6-68 7-10-69	Instl. Combustion Heater	47-706-433-1	G3B1
415 B	4-19-68 2-27-70	Instl. of Improved Fuel Tank Cap and Adapter	47-706-008-1	G3B1, G4, G4A, G5
416 B	5-11-68 8-31-72	Instl. Litter Kit for Curve Type Landing Gear	47-706-136-1 47-706-136-7	G5, G5A
417		NEVER RELEASED		
418		NEVER RELEASED		
420 A	11-25-69 2-16-70	Instl. Litter Kit	47-706-663-3	G2A, G2A1, G3, G3B, G3B1, G3B2, G4, G4A, G5
421 C	5-15-58 9-15-70	Instl. NARCO Mark 12/12B (24V) VHF Radio	47-706-812-3 47-706-812-7	G3B2, G4A
422	4-1-68	Instl. Electrical Installation Agricultural Spray Kit	47-706-686-11	G3B1, G3B2, G4, G4A, G5
423 B	11-26-68 10-20-69	Install King KY-95 VHF Radio	47-706-810-5	G3B2, G4A

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INACTIVE OR OBSOLETE (CONT)

S.I. NUMBER	DATE ISSUED	SUBJECT	KIT PART NO.	HELICOPTER S/N
424 B	11-21-68 8-15-70	Relocation of Battery	47-706-813-1	G3B2, G4A
425	4-21-69	Instl. First Aid Kit	47-706-656-1	G, G2, G2A, G3, G3B
426 A	2-26-69 3-18-70	Instl. Combustion Heater	47-706-433-3	G3B2
427 B	8-15-69 4-10-74	Cargo Sling	47-706-660-11 47-706-660-15	G2A, G2A1, G3, G3B, G3B1, G3B2, G4, G4A, G5A
429		NEVER RELEASED		
430 B	2-20-70 3-20-74	Cargo Sling	47-706-660-17	G5A
431		NEVER RELEASED		
432		NEVER RELEASED		
433 A	6-2-72 9-15-72	Instl. Noise Suppression Muffler Kit	47-706-697-1	G5, G5A
438	8-15-80	Mod. to Improve Tail Rotor Controls	47-704-010-101	G

